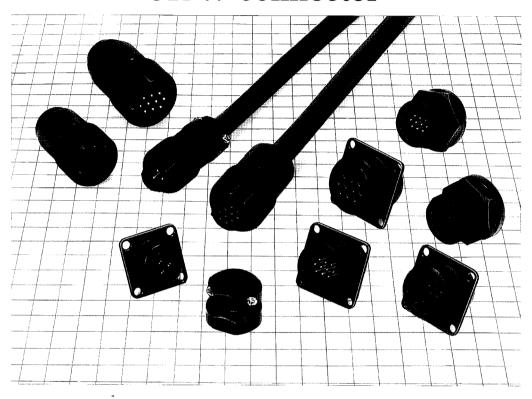


JR Series

High-performance water-proof circular connector JR-W connector



General Description

JR-W connector is a water-proof connector developed for interfaces of machine tools, communications equipment, etc. JR-W connector is also corrosion resistant so that it can be used satisfactorily even in adverse environments.

■Features

- (1) Water-proof structure
 - The connector is structured so that water will not soak into it when placed under water to a depth of 1.8 m for 48 hours. (IP67 or more)
- (2) Outstanding corrosion resistance
 Outer metal is plated with black chromium to prevent corrosion.
- (3) Smooth connection
 - Connecting part is provided with five guides to make connection very smooth.
- (4) Versatile
 - JR-W connector is variable in shell sizes and core numbers. Cable clamps are available in various sizes, so that various combinations can be made in accordance with application.

Application

Machine tools, FA-related equipment, communications equipment, various electronic equipment and devices.

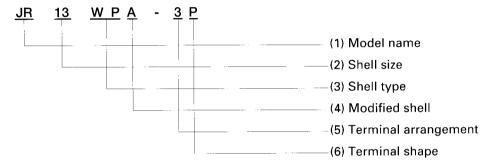
Material & Treatment

Part name	Material	Treatment
Shell	Aluminum alloy, brass, zinc alloy	Black chromium plating
Insulator	Synthetic resin	Black or greenish brown
Male terminal	Copper alloy	Silver plating
Female terminal	Copper alloy	Silver plating

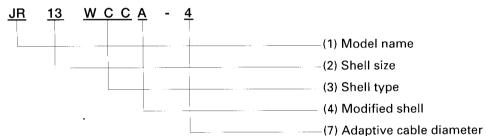
In addition, products with varied material or treatments are available. Please contact your Hirose sales representative for more information.

Structure of Product No.





●Cord clamp



- (1) Model name: Indicates JR series.
- (2) Shell size: Indicated by the outer diameter of the shell for connecting the plug.
- (3) Shell type: Shell types are as follows.

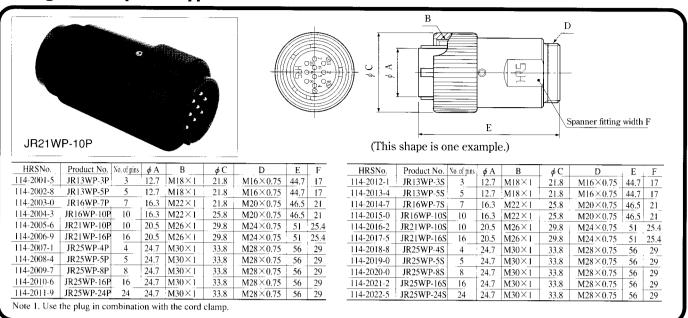
WP: Water-proof plug

WR: Water-proof receptacle

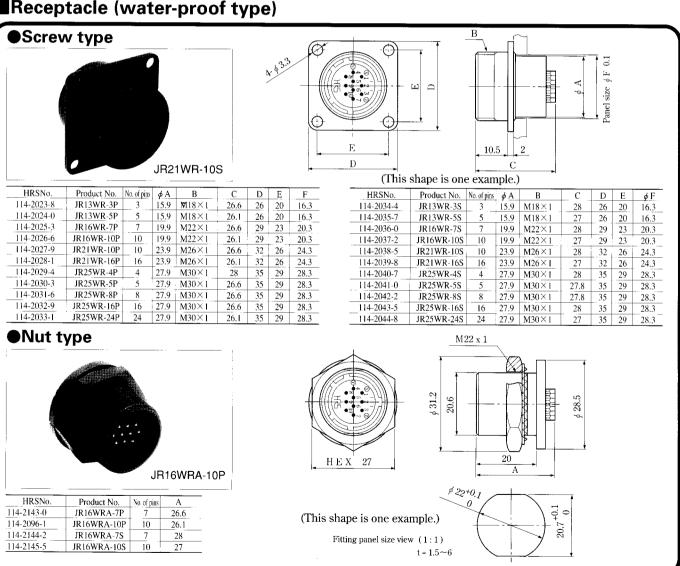
WCC: Water-proof cord clamp

- (4) Modified shell: Changes in order of A, B, D, E... every time the outer sheath shape is changed. But, C, J, P and R are not used to prevent confusion.
- (5) Terminal arrangement: Indicated by the number of terminals.
- (6) Terminal shape: Identified as follows.
 - P: Male terminal
 - PC: Pressure connection type male terminal
 - S: Female terminal
 - SC: Pressure connection type female terminal
- (7) Adaptive cable diameter: Indicates the adaptive cable diameter.

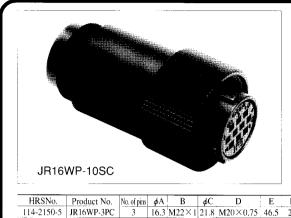
■Plug (water-proof type)

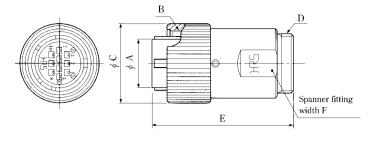


Receptacle (water-proof type)



■Plug (water-proof type)





(This shape is one example.)

φΑ	В	φC	D	Е	F	Contct diameter	HRSNo.	Product No.	No. of pins	φA	В	φC	D	Е	F	Contct diameter
16.3	$M22 \times 1$	21.8	$M20 \times 0.75$	46.5	21	1.6	114-2151-8	JR16WP-3SC	3	16.3	$M22 \times 1$	25.8	M20×0.75	46.5	21	1.6
16.3	$M22 \times 1$	25.8	$M20 \times 0.75$	46.5	21	ı	114-2122-0	JR16WP-10SC	10	16.3	$M22 \times 1$	25.8	$M20 \times 0.75$	46.5	21	1
20.5	M26×1	29.8	$M24 \times 0.75$	51	25.4	1.6	114-2123-2	JR21WP-10SC	10	20.5	M26×1	29.8	M24×0.75	51	25.4	1.6
20.5	$M26 \times 1$	29.8	$M24 \times 0.75$	51	25.4	ı	114-2124-5	JR21WP-16SC	16	20.5	M26×1	29.8	$M24 \times 0.75$	51	25.4	1
24.7	$M30 \times I$	33.8	$M28 \times 0.75$	56	29	1	114-2126-0	JR25WP-24SC	24	24.7	M30×1	33.8	M28×0.75	56	29	1

²⁴ Note 1. Use the plug in combination with the cord clamp.

10

10 16

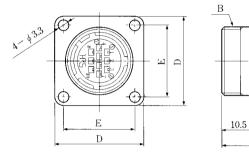
114-2114-1 JR16WP-10PC

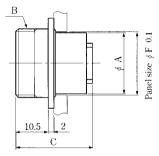
114-2115-4 JR21WP-10PC 114-2116-7 JR21WP-16PC

114-2118-2 JR25WP-24PC

■Receptacle (water-proof type)



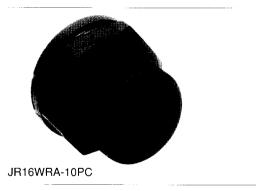




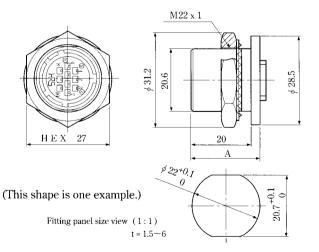
HRSNo.	Product No.	No. of pins	φA	В	C	D	E	φF	Contct diameter
114-2152-0	JR16WR-3PC	3	19.9	M22×1	27.6	29	23	20.3	1.6
114-2130-8	JR16WR-10PC	10	19.9	M22×1	25.1	29	23	20.3	1
114-2131-0	JR21WR-10PC	10	23.9	M26×1	27.6	32	26	24.3	1.6
114-2132-3	JR21WR-16PC	16	23.9	M26×1	25.1	32	26	24.3	1
11/1/213/16	1D25WD 24DC	24	27.0	M30 × 1	25.1	25	20	26.3	1

(This shape is one example.)

HRSNo.	Product No.	No. of pins	φA	В	С	D	Е	φF	Contct diameter
114-2153-3	JR16WR-3SC	3	19.9	M22×1	27.6	29	23	20.3	1.6
114-2138-0	JR16WR-10SC	10	19.9	M22×1	23.0	29	23	20.3	1
114-2139-2	JR21WR-10SC	10	23.9	M26×1	27.6	32	26	24.3	1.6
114-2140-1	JR21WR-16SC	16	23.9	M26×1	23.0	32	26	24.3	1
114 2142 7	ID25W/D 24SC	24	27.0	M30 × 1	23.0	35	20	28.3	1



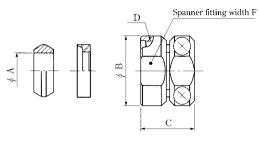
HRSNo.	Product No.	No. of pins	A	Contct diameter
114-2098-7	JR16WRA-3PC	3	27.6	1.6
114-2095-9	JR16WRA-10PC	10	25.1	1
114-2149-6	JR16WPRA-3SC	3	27.6	1.6
114-2148-3	JR16WPRA-10SC	10	23	1



Standard type



JR16WCC-12



(This shape is one example.)

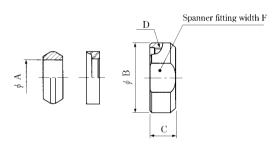
HRSNo.	Product No.	φΑ	φ B	С	D	Е
114-2045-0	JR13WCC-4	4	20	17	M16×0.75	17
114-2046-3	JR13WCC-5	5	20	17	M16×0.75	17
114-2047-6	JR13WCC-6	6	20	17	M16×0.75	17
114-2048-9	JR13WCC-7	7	20	17	M16×0.75	17
114-2049-1	JR13WCC-8	8	20	17	M16×0.75	17
114-2050-0	JR13WCC-9	9	20	17	M16×0.75	17
114-2051-3	JR13WCC-10	10	20	17	M16×0.75	17
114-2052-6	JR16WCC-4	4	23	17.5	M20×0.75	21
114-2053-9	JR16WCC-6	6	23	17.5	M20×0.75	21
114-2054-1	JR16WCC-8	8	23	17.5	M20×0.75	21
114-2055-4	JR16WCC-10	10	23	17.5	M20×0.75	21
114-2056-7	JR16WCC-12	12	23	17.5	M20×0.75	21

HRSNo.	Product No.	φ A	φ B	С	D	Е
114-2057-0	JR21WCC-6	6	27	17.5	M24×0.75	25.4
114-2058-2	JR21WCC-8	8	27	17.5	M24×0.75	25.4
114-2059-5	JR21WCC-10	10	27	17.5	M24×0.75	25.4
114-2060-4	JR21WCC-12	12	27	17.5	M24×0.75	25.4
114-2061-7	JR21WCC-14	14	27	17.5	M24×0.75	25.4
114-2062-0	JR21WCC-16	16	27	17.5	M24×0.75	25.4
114-2063-2	JR25WCC-8	8	31	18	M28×0.75	29
114-2064-5	JR25WCC-10	10	31	18	M28×0.75	29
114-2065-8	JR25WCC-12	12	31	18	M28×0.75	29
114-2066-0	JR25WCC-14	14	31	18	M28×0.75	29
114-2067-3	JR25WCC-16	16	31	18	M28×0.75	29
114-2068-6	JR25WCC-18	18	31	18	M28×0.75	29

●Simple type



JR16WCCA-12



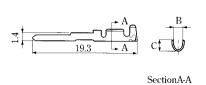
(This shape is one example.)

HRSNo.	Product No.	φ A	φΒ	С	D	Е
114-2069-9	JR13WCCA-4	4	19	7.5	M16×0.75	17
114-2070-8	JR13WCCA-5	5	19	7.5	M16×0.75	17
114-2071-0	JR13WCCA-6	6	19	7.5	M16×0.75	17
114-2072-3	JR13WCCA-7	7	19	7.5	M16×0.75	17
114-2073-6	JR13WCCA-8	8	19	7.5	M16×0.75	17
114-2074-9	JR13WCCA-9	9	19	7.5	M16×0.75	17
114-2075-1	JR13WCCA-10	10	19	7.5	M16×0.75	17
114-2076-4	JR16WCCA-4	4	23	8	M20×0.75	21
114-2077-7	JR16WCCA-6	6	23	8	M20×0.75	21
114-2078-0	JR16WCCA-8	8	23	8	M20×0.75	21
114-2079-2	JR16WCCA-10	10	23	8	M20×0.75	21
114-2080-1	JR16WCCA-12	12	23	8	M20×0.75	21

HRSNo.	Product No.	φΑ	φB	C	D	Е
114-2081-4	JR21WCCA-6	6	27	8	M24×0.75	25.4
114-2082-7	JR21WCCA-8	8	27	8	M24×0.75	25.4
114-2083-0	JR21WCCA-10	10	27	8	M24×0.75	25.4
114-2084-2	JR21WCCA-12	12	27	8	M24×0.75	25.4
114-2085-5	JR21WCCA-14	14	27	8	M24×0.75	25.4
114-2086-8	JR21WCCA-16	16	27	8	M24×0.75	25.4
114-2087-0	JR25WCCA-8	8	. 31	8.5	M28×0.75	29
114-2088-3	JR25WCCA-10	10	31	8.5	M28×0.75	29
114-2089-6	JR25WCCA-12	12	31	8.5	M28×0.75	29
114-2090-5	JR25WCCA-14	14	31	8.5	M28×0.75	29
114-2091-8	JR25WCCA-16	16	31	8.5	M28×0.75	29
114-2092-0	JR25WCCA-18	18	31	8.5	M28×0.75	29

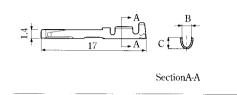
Note: The simple type cord clamp does not provide a high cable clamping force.

For contact diameter 1 Male terminal



Type	HRSNo.	Product No.	В	С	Adaptive wire
I	114-0243-3	JRC-PC2-112	1.6	2.0	AWG# 20~ # 24
Loose tenninai	114-0244-6	JRC-PC2-122	1.45	1.5	AWG# 20 # 24 AWG# 24~# 28
Continuous	114-0245-9	JRC-PC2-212	1.6	2.0	AWG# 20 ~ # 24
terminal	114-0246-1	JRC-PC2-222	1.45	1.5	AWG# 24~ # 28

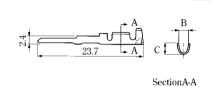
Female terminal



Туре	HRSNo.	Product No.	В	С	Adaptive wire
Loose terminal	114-0247-4	JRC-SC2-112	1.6	2.0	AWG#20~#24
Loose terminat	114-0248-7	JRC-SC2-122	1.45	1.5	AWG#24~#28
Continuous	114-0249-0	JRC-SC2-212	1.6	2.0	AWG# 20~# 24
terminal	114-0250-9	JRC-SC2-222	1.45	1.5	AWG# 24~# 28

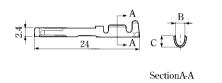
Note: The loose terminal includes 100 terminals per pack, and the continuous terminal includes 8,000 terminals per reel.

For contact diameter 1.6 Male terminal



Туре	HRSNo.	Product No.	В	С	Adaptive wire
Loose terminal	114-0239-6	JRC-PC-112	2.3	2.9	AWG# 16~#20
Continuous terminal	114-0240-5	JRC-PC-212	2.3	2.9	AWG# 16~#20

Female terminal



Туре	HRSNo.	Product No.	В	C	Adaptive wire
Loose terminal	114-0241-8	JRC-SC-112	2.3	2.9	AWG# 16~#20
Continuous terminal	114-0242-0	JRC-SC-212	2.3	2.9	AWG#16~#20

Note: The loose terminal includes 100 terminals per pack, and the continuous terminal includes 8,000 terminals per reel.

■Applicable Tool

For contact diameter 1

Туре	HRSNo.	Product No.	Adaptive contact	Adaptive wire
Manual crimp tool	150-0006-1	RM-TC-11	JRC-PC2 -112	AWG#20~#24
Walldar Cliffip tool	150-0007-4	RM-TC-12	JRC-PC2 -122	AWG#24~#28
Automatic crimp machine		CM-105		
Pulling tool	150-0008-7	RM-TP		

For contact diameter 1.6

Туре	HRSNo.	Product No.	Adaptive contact	Adaptive wire
Manual crimp tool	150-0033-4	JRC-TC-11	JRC-PC -112	AWG# 16
Wandar Crimp tool	150-0034-7	JRC-TC-12	JRC-PC -122	AWG# 18~#20
Automatic crimp machine		CM-105		
Pulling tool	150-0025-7	JRC-TP		

Hexagon wrench driver (1.27 opposite side)

HRSNo.	Product No.		
150-0066-3	PB205/1.27		

The connection work procedure on the receptacle side is omitted because it does not need a special work procedure.

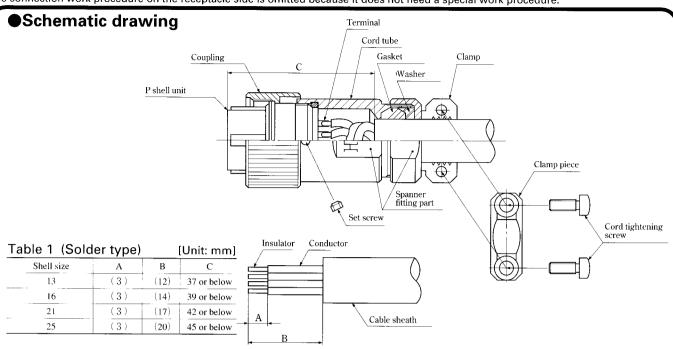


Table 2 (Pressure connection type) [Unit: mm]					
Shell size	Pole	A	В	С	
16	3	1~15	(10)	30 or below	

16	3	4 ~4.5	(19)	39 or below
	10	3.5~4		
21	10	4 ~4.5	(22)	42 or below
	16	3.5~4		
25	24	3.5~4	(25)	45 or below

[Unit: mm]		
Torque		
2~2.5		
3~3.5		
4~4.5		
5~5.5		

Work procedure

1. Disassembly of connector

- (1) To remove the plug, remove the set screw, fit a receptacle adaptive to the P shell unit to fix, and remove the cord tube.
- (2) To remove the cord clamp, remove the cord tightening screws. (Note 1)

2. Connection

2.1 Soldering type

- (1) Use the cable so that the conductor can be soldered properly into the solder cup with the cable sheath diameter adaptive to
- (2) After the terminal treatment of the cable with a size given in Table 1, thread on the cable the clamp, washer, gasket, cord tube and coupling in this order and direction as shown above.
- (3) Solder to connect the conductors to the terminals of the P shell unit. Shrinkable tube is recommended to be used at the connecting part because insulating performance might deteriorate due to solder whiskers or dewing. After connecting, adjust to meet the C size. (Note 2)

2.2 Crimp type

- (1) Use the cable having the conductor and coating diameter adaptive to the crimp terminal with the cable sheath diameter adaptive to each cord clamp.
- (2) After the terminal treatment of the cable with a size given in Table 2, thread on the cable the clamp, washer, gasket, cord tube and coupling in this order and direction as shown above.
- (3) After crimping the adaptive crimp terminals to the conductor, insert the crimp terminals into the terminal holes of the P shell unit. After inserting, adjust to meet the C size. (Note 2)

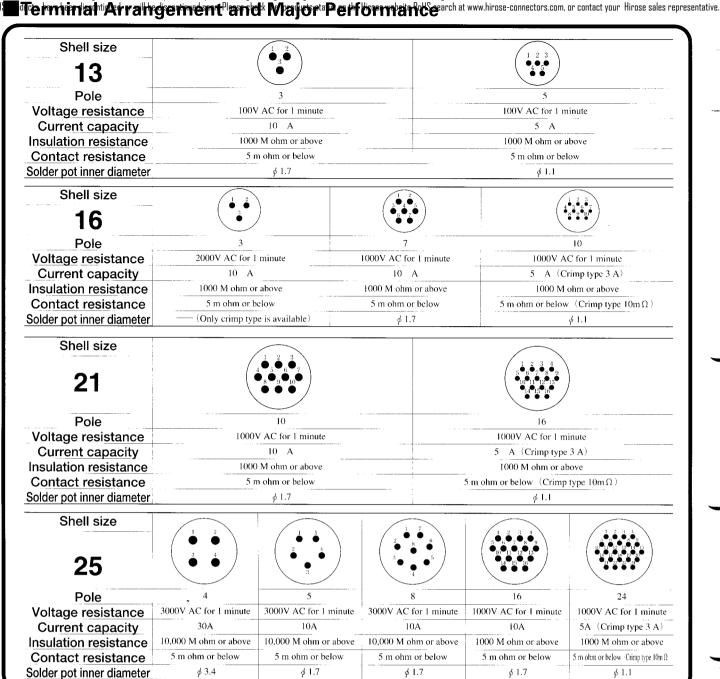
3. Assembly of connector

- (1) Fit the connected P shell unit to the receptacle fixed with a vice or the like. Torque the cord tube to the level as given in Table 3.
- (2) Fit the gasket, washer and clamp. Torque the clamp to the level as given in Table 3 while preventing the cable from being rotated. And, Loctite 271 produced by Loctite Japan Co Ltd. is recommended to be applied as locking. (Note 3)
- (3) Torque the set screw to 0.2 to 0.25 N.m.
- (4) Torque the cord tightening screws (two positions) to 0.3 to 0.35 N.m. (Notes 4 and 5)

Note 1: Omitted if the cord clamp is a simple type. Note 2: Keep the size until assembling is completed. Note 3: After tightening, check water proof before using. Note 4: Check the clamp strength before using. Note 5: Omitted if the cord clamp is a simple type.

The product information in this catalog is for reference only. Please request the Engineering Drawing for the most current and accurate design information.

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Notes in Use

Remarks: 1. Illustrations show the fitting faces of connectors having male terminals.

- 2. The voltage resistance is indicated at a test voltage value. The regular voltage is one tenth or below of the test voltage value.
- 1. Be sure to turn off the power to the circuit before connecting or disconnecting the connector.
- 2. Be sure to use the connector having female terminals on the power side to the circuit.
- 3. Be sure to use the connector with the screw lock activated (thoroughly tightened).
- 4. Use the connector as the combination of water-proof types.



* The contents of the catalogue were in effect as of September 1996. The contents may be subject to change for improvement or the like without advance notice.

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